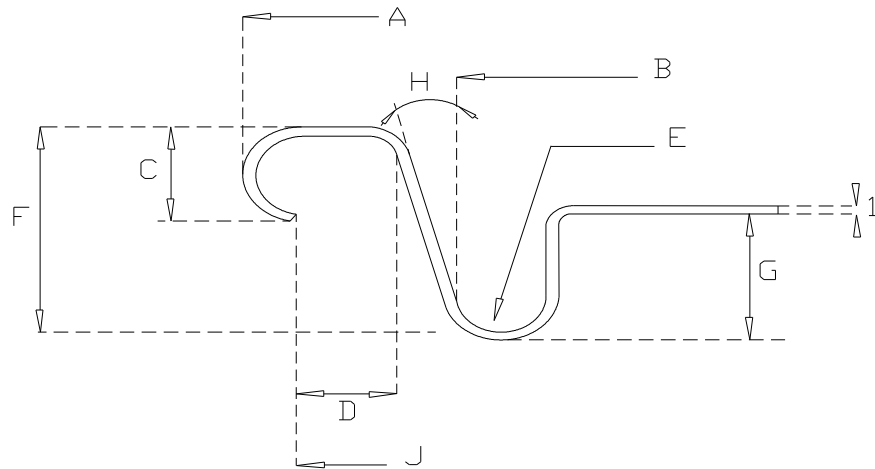
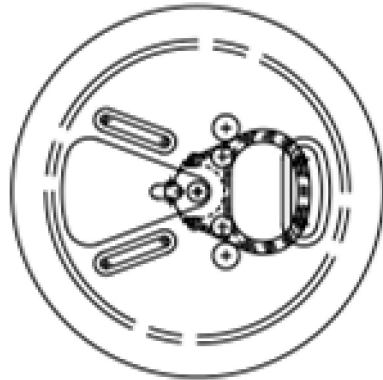


Provisional - Customer B64 202 End Specification



FINISHED END DIMENSIONS

ITEM	CHARACTERISTIC	SPECIFICATION + TOLERANCES
A	Outer Curl Diameter	59.44 +/- 0.25
B	Countersink Diameter	48.59 Reference
C	Curl Height	2.11 +/- 0.15
D	Curl Opening	2.72 Minimum
E	Countersink Radius	0.50 Reference
F	Countersink Depth	6.86 +/- 0.15
G	Panel Height	2.36 Reference
H	Chuck Wall Angle	12 Degree
J	Inside Curl Diameter	57.66 Minimum
1	Material	0.224 – 0.226
2	Buckle Strength	620 KPa Minimum
3	Internal Lacquer Type	PVC Free
4	External Lacquer Type	Epoxy

DIMENSIONS IN MILLIMETERS UNLESS OTHERWISE STATED

DATE:	REVISION DESCRIPTION:	ISSUE:



THIS IS A CONTROLLED
DOCUMENT ISSUED BY
CBC

MANUFACTURER:	Ceylon Beverage Can Ltd	DATE: 26/03/15	DRAWN BY: PR
END SIZE:	202 PRT Standard opening	ISSUE NO: 1	CHECKED BY: PJ
PRODUCT	Aluminium Beverage End	DOCUMENT NO:	5356-104-E02-RPT1